

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET
Job Number	: 28487		
Estimate Number	: 12527		
P.O. Number	: N/A	Part Number	: K469004002
This Issue	: 9/11/2006 S.O. No. : N/A	Drawing Number	: BHA/DRA/358-02-02
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: F
Previous Run	: N/A	Material	: N/A
Written By	: _____	Due Date	: 9/18/2006 Qty: 1 Um: Each
Checked & Approved By	: _____		
Comment	: est A new issue EC		

Job Number:

1.0	M7075T73B2500X0325	7075-T73 Bar 2.5 x 3.25"
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Comment: Qty.: 0.2625 f(s)/Unit Total : 0.2625 f(s)
7075-T73 Bar 2.5 x 3.25"
batch: M17646

2.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

Mill part as per dwg bha/dra/358-02-02

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

5.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: SD Date: 06/09/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 9/11/2006 3:45:17 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 28487

Part Number: K469004002

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Am 08-09-19 ①

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

U 06-09-19 1

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

① 06/09/19

Job Completion



U 06-09-19

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

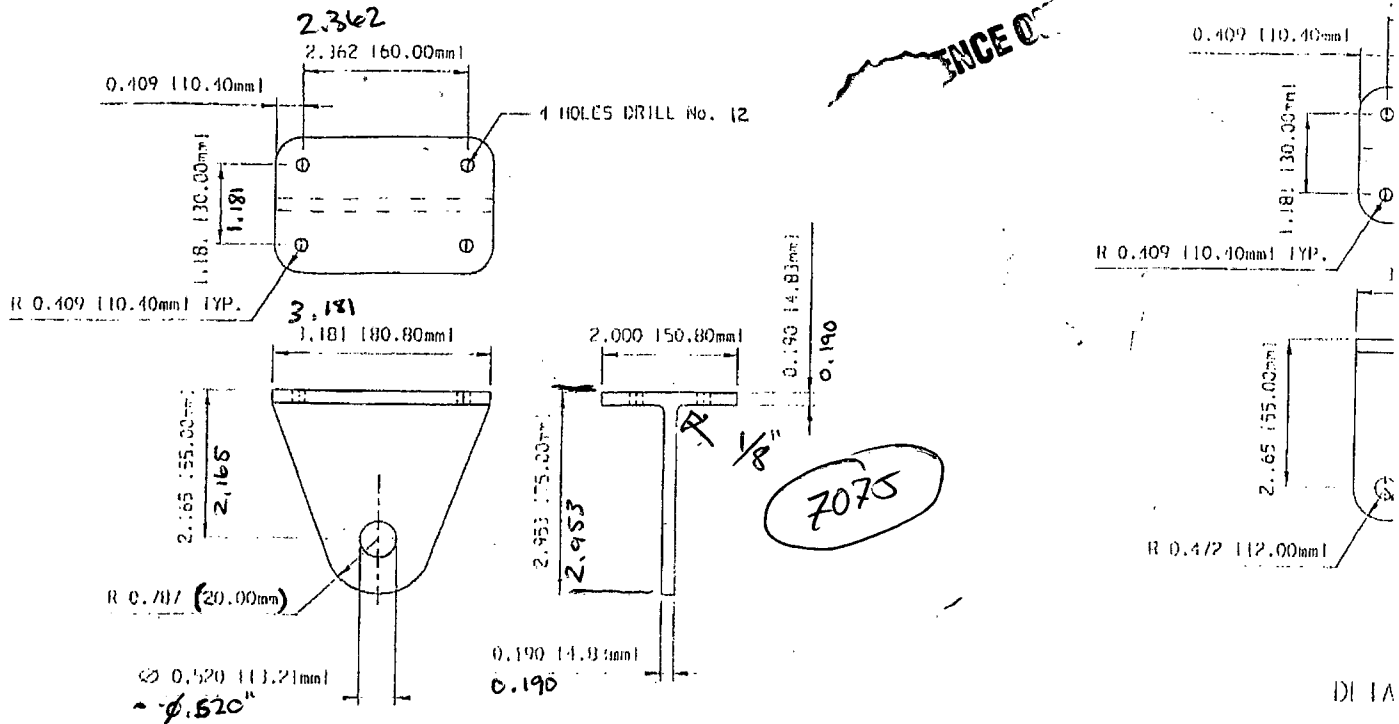
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

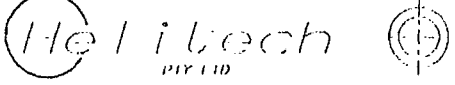
SECTION 1
Scale 1:2

DETAIL OF PART No. 358-003-001 (10)



DETAIL OF PART No. 469-004-002 (102)

STAMP COPY
BY
KING
LLED
AMEN
T NOTIC
WORK ORDER
28487

NOTATIONS	MATERIAL	DIMENSIONS IN INCHES (MM)		
ALL SURFACES U.N.O. MATING BEVELS DRILLED HOLES	MATERIAL		BRISBANE HEADQUARTERS 141 KINGSTON AVE. EAGLESTOWN Incorporated in Queensland (C) Helitech Pty Ltd. (1998) This drawing and designs contained herein remain the property of HELITECH PTY. LTD. They may not be copied or reproduced without written permission from the above.	
ALL HATCHES				
ALL DIMENSIONS AND TOLERANCES				
ALL PARTS TO BE FINISHED TO FINISH	FINISHING: REF. TO ALL SPEC PARAGRAPHS 4.5 & 4.6 FOR SURFACE PREPARATION & PAINTING			
ALL WELDING TO BE WELDED TO REMAIN WELDED TO REMAIN				
ALL DIMENSIONS TO BE TO BE TO REMAIN				
1	2	3	4	5

L Lacelle

From: Chantelle Toppin [chantelt@dartaero.com]

Sent: September 8, 2006 9:49 AM

To: Linda Lacelle

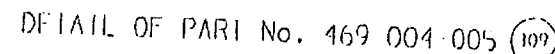
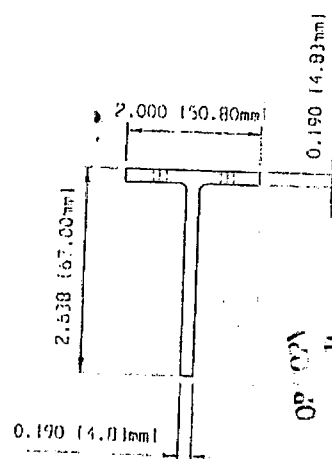
Subject: 469-004-002/003

G'morning:

I have an order for the above p/n numbers. Qty one for -002 and qty two for -003. Can we ship by September 29th?

Chantelle

08/09/2006



1. COMMERCIAL MATERIALS MUST BE SUPPLIED UNDER COVER OF N.A.T.O. CERTIFICATE FOR CHEMICAL PROPERTIES AND HARDNESS TO ASI866-1786.
2. VISUALLY CHECK FOR CORROSION PITTING, STRAIGHTNESS AND FREEDOM FROM KINKS, DENTS AND HEAVY SCRATCHING.

DI PAT. OF PAT. No. 469 004 003 (30)

name: C.W. WHITNEY
being an Authorised Person for and
on behalf of Hellech Pty Ltd
Certificate of Approval 3300
A.C.N. 010 600 987

109	1	469 004 004	CABLE BRACKET	1.0x1.5x0.100" A/A FOU ANG	EXI	2024	00 A-250/S	
107	1	460 004 004	CABLE BRACKET	0.75x1.5x0.100" A/A (OH) ANG	EXI	2024	00 A-250/S	
101	2	469 004 001	CLIPVIS FITTING	2.0x1.0x0.190" ALUM. ALLOY	1" EXI	7075	00 A-200/S	
102	1	469 004 002	SPIGOT FITTING	2.0x1.0x0.190" ALUM. ALLOY	1" EXI	7075	00 A-200/S	
50	2	15005	DOORHTR	1.8x0.111" ALUM ALLOY HUB		2024	MIL. 1 6060	
40	2	150 012 001	LANYARD	1/12" STAINLESS STEEL WIRE				
11	12	150 004 001	CLACKET EXTRUSION	60 108 / EXTRUSION		2024	00 A-200 IF	
10	4	150 001 001	SPONGSON PILO	1.250" DIA ALUMIN. ALLOY BAR		6061	COMM	
FILE	QTY	UNIT	PART No.	DESCRIPTION	MATERIAL/ORIGINAL PART #	SIZE	GRADE	WAT. SPEC.
Client: _____								



BIA/DRA/358-02-02

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FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	X	Prototype
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[illegible]

Measured by:		Audited by:		Prototype Approval:	
Date:	06/09/13	Date:	06/09/13	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	